



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SOLD ALONE

D3565-1

Job Sheet 185275



Part No: D3565-1

Job Qty: 4 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 11/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev :A New Issue 07-01-16 JLM IPP rev B revB dwg 07.04.18 ec IPP Rev:C rev.c as per dwg 08-01-14 DD verified by: IPP Rev: D QC5 added to step 8 08.12.22 KJ Verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		11/14/18	0.00	0.28	Waterjet - Flow		<i>SC 18/10/27</i>
120	QC	4 pcs		11/14/18	0.00	0.00	QC8		<i>38</i>
130	Large Fab	4 pcs		11/14/18	0.00	3.57	Large Fab 1		<i>JBL</i>
140	QC	4 pcs		11/14/18	0.00	0.00	QC9		<i>12</i>
150	QC	4 pcs		11/14/18	0.00	0.00	QC5		
160	Powdercoat	4 pcs		11/14/18	0.00	0.07	Powdercoat3		<i>3/17</i>
170	QC	4 pcs		11/14/18	0.00	0.00	QC3		<i>38</i>
180	Packaging	4 pcs		11/14/18	0.00	0.00	Packaging3-1		<i>NOV 07 2018</i>
190	QC21-SA	4 Ea		11/14/18	0.00	0.00	QC21		<i>NOV 07 2018</i>

M 136370 START 3:30 O.T. 320' FINISH 4:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3009-3	Cup	12 Ea (3 ea)	100-Waterjet	<i>5111650</i>
M304S16GA	304/316 Sheet .063	.5400 sf (.135 ea)	130-Large Fab	<i>5106178</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	D3009-3	12	25	0
130-Large Fab	M304S16GA	1	216	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate(R44)	0.879inches + 0.010 - 0.001	0.889 0.878	<i>0.882</i>	
2	Wearplate(R44)	0.750inches ± 0.030	0.780 0.720	<i>0.752</i>	
3	Wearplate(R44)	1.000inches ± 0.030	1.030 0.970	<i>1.001</i>	
4	Wearplate(R44)	2.000inches ± 0.030	2.030 1.970	<i>2.003</i>	
5	Wearplate(R44)	2.250inches ± 0.010	2.260	<i>2.254</i>	



Container No: S122376



Part: D3565-1

Job No: 185275

Serial No/Batch: S122376

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/29/18

			2.240	
6	Wearplate(R44)	8.120inches $\pm$ 0.010	8.130 8.110	8,125
7	Wearplate(R44)	9.620inches $\pm$ 0.030	9.650 9.590	9,620
8	Wearplate(R44)	0.063inches $\pm$ 0.010	0.073 0.053	0,057

Plex 10/24/18 12:58 PM Dart.lajeunesse.marie

